**Helicon Remote - Finding the right correction factor**
Different types of lenses have different internal mechanics, so we recommend that you find the correction factor for each of your lenses. If the correction factor is too big, then the estimated interval between steps will be larger than the real DOF. When you merge the stack, the resulting image will not be completely in focus. If the correction factor is too small, then the resulting image will be completely in focus but the program will take more shots than necessary. Steps: 1) Create and process a stack. If you see a regular pattern of focused and unfocused areas, you need to lower the value of the correction factor. Decrease its value until you get a completely focused resulting image. 2) Double the correction factor. Then create and process a stack. If you do not see a regular pattern of focused and unfocused areas, you need to increase the value of the correction factor. Do so until you see this pattern. After completing this procedure, divide the value by two.
*Source: Helicon Remote help*